



## **PARTS REMOVAL AND REPLACEMENT**

8. Remove the main cable from the frame.
9. To reinstall, place the main cable into the wire saddles. Reattach the cable to the vertical support with four tyrap.
10. Plug the white plastic connector of the main cable into the relay assembly circuit board at the spot labeled J1.
11. Screw the console cable into the receptacle in the back of the console. Reattach the console to the handrail mount. Plug the connectors together at the main cable : console cable junction.
12. Reinstall the right side cover. Reconnect the DC power cable.

## **TRANSMISSION ASSEMBLY**

1. Remove the left side cover.
2. Remove the step positioned in the middle of the staircase.
3. Remove the drive chain.
4. Remove the Poly-V belt. Inspect the belt for wear. Replace the belt if it is cracked, worn, torn, or cut.
5. Remove the transmission bracket by loosening and removing the mounting hardware on the alternator and the transmission (refer to Figure 18).
6. Remove the transmission brace by loosening and removing the mounting hardware from the transmission and the frame.
7. Support the transmission while loosening and removing the four transmission mounting bolts. Remove the transmission and rubber pad from the frame.
8. Reinstall the transmission by reversing the removal procedures.
9. Ensure the Poly-V belt is tensioned according to the procedures outlined in the "Poly-V Belt" section of this Manual.